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# **Original Research Article**

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# Field and Laboratory Studies of Solarcum Hand Operated Hybrid Knapsack Sprayer

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# ABSTRACT

#### Keywords

Knapsack sprayer, Performance of SPV module, Flow rate, Laboratory test, Field test, Nozzles, Okra and Bitter guard

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# Introduction

Spraying is one of the most important operations in crop production. The need of chemical application arises from man's desire to protect his crop from attack of various pests and diseases. Spraying operation is a complex process and can be influenced by many variables. The magnitude and uniformity of spray deposition depend on the canopy geometry, pesticide properties; spray equipment design, application parameters and

Traditionally the hand lever operated knapsack sprayer was used by the Indian farmers for spraying of pesticide, weedicide, fungicides, liquid chemicals etc. however it involves fatigue due to continuous hand lever operation results in the low efficiency. Now a days the power operated knapsack sprayers available in the market are being used for spraying operation in production agriculture but it is associated with more vibrations, noise levels causes the high level of fatigue during the operation hence labors are reluctant to use this types of sprayer. Also in the remote area due to unavailability of fuel and electricity there were lot of problems occurred in the agricultural operation. In order to overcome these problems solar cum hand operated Knapsack Sprayer was designed by using modern development techniques. Under this study performance evaluation was carried out in laboratory as per the Indian standard using different test rigs in testing center and field tests were carried out on different crops such as Okra and Bitter guard in the field. The field efficiency of using SPV, battery cum hand operated knapsack sprayer and Hand lever operated knapsack sprayer was 89.42 and 80.39 per cent, respectively and the solution required for spraying one ha field were found to be 498 litres and 512 litres, respectively. SPV, battery cum hand operated knapsack sprayer has two times greater field capacity than hand operated knapsack sprayer.

weather conditions (Thread Gill and Smith, 1975).

"Energy - demand" is one of the major threads for our country. Finding solutions, to meet the "energy demand" is the great challenge for social scientist, engineers, entrepreneurs and industrialist of our country. According to them, applications of non-conventional energy are the only alternate solution for conventional energy demand. SPV cum Hand operated hybrid knapsack sprayer can use in remote areas by using solar energy, when solar and electrical energy not available hand operated lever can be used for spraying operation without creating pollution and noise. This type of sprayer makes spraying operation ecofriendly.

#### **Materials and Methods**

This deals with the performance evaluation of Solar cum hand operated hybrid knapsack sprayer in laboratory and field. The methodology used for research work is discussed in following sections.

# Performance of SPV module at different atmospheric condition

For study of V-I characteristics of module, it was placed on flat surface in sunshine hours from 9.00am to 5.00pm. When solar radiation incident on module electric current is generated. Charge controller was used to control the charging and prevents from reverse flow of current. A multimeter was used to measure the current and voltage in the circuit.

Solar intensity was measured by pyranometer, wind velocity measured by anemometer, panel temperature measured by IR thermometer and ambient temperature measured by mercury thermometer.

The observation of  $V_m$ ,  $I_m$  of solar panel was recorded at different condition and the power was determined by using the equation.

 $P_m = I_m \times V_m(1)$ 

Where,  $P_m$ = Power, W I<sub>m</sub>= current, A V<sub>m</sub>= Voltage, V

#### Efficiency of SPV module

The efficiency of the solar panel was determined by the following equation.

$$\eta = \frac{\mathbf{v}_{\mathbf{m} \times \mathbf{I}_{\mathbf{m}}}}{\mathbf{I} \times \mathbf{S}} \mathbf{X} \ \mathbf{100}_{(2)}$$

Where,

 $Vm_{-}$  Maximum voltage, V  $Im_{-}$  Maximum current, A,

I – intensity of radiation,  $W/m^2S$  – Area of the cell,  $m^2$ 

Fill factor of solar cells can be calculated by using the following relation;

$$F.F. = \frac{\frac{(Vm \times Im)}{(Voc \times Isc)}}{(3)}$$

Where,  $V_{oc}$  – open circuit voltage, V,  $I_{sc}$  – short circuit current, A

Therefore, the maximum power output, Pm in Watts can be calculated as:

$$Pm = V_m \; x \; I_m = V_{oc} \times I_{sc}$$

# Performance evaluation of SPV, battery cum hand operated knapsack sprayer

#### Laboratory test

Test for discharge rate (free flow) Test for endurance of pump Test for endurance of spray nozzle Spray distribution patternator test Test for components

#### Test for discharge rate (free flow)

The sprayer tank was filled with cleaned water and suction and delivery hose were inserted in to the tank so that water sucked from suction pipe will receive back in tank through delivery hose inserted in to tank. The pump pressure is set up to 300 kPa for the test on the basis guidelines given in the IS 10134:1994. Each test was carried out for a period of 1 minute. The discharge collected from the reservoir and measured with the help of measuring jar. View of discharge measurement is shown in figure 1.

## Test for endurance of pump

The endurance test of pump was carried in laboratory. The sprayer tank was filled with cleaned water and suction and delivery hose were inserted in to the tank so that water sucked from suction pipe will receive back in tank through delivery hose inserted in to tank. The pump pressure 300 kPa was selected for the test on the basis of manufactures recommended pressure. This test was carried out for a period of 48 hrs. The discharge collected from the reservoir in interval of 6h and measured with the help of measuring jar. This test was carried out as per IS 10134:1994.

## Test for endurance of spray nozzle

The endurance test of pump was carried in laboratory. The sprayers tank was filled with cleaned water and suction and delivery hose were inserted in to the tank so that water sucked from suction pipe will receive back in tank through delivery hose inserted in to tank. The pump pressure 300 kPa was selected for the test on the basis of manufactures recommended pressure. This test was carried out for a period of 48 hrs. The discharge collected from the reservoir in interval of 6h measured with the help of measuring jar. This test was carried out as per IS 10134:1994.

# Spray distribution patternator test

The nozzle spray pattern was measured by using the patternator test rig. The pressure was set as per the requirement Sprayer. The test was carried out on pressure of 300 kPa for different nozzles. Each trial on set pressure was recorded in three replications and the average reading graph was plotted on the basis of liquid collated in the tubes. The patternator normally consists of 16 channels each  $25 \pm$ 0.25 mm wide and of any convenient length provided that it in compasses the area of the spray. While spray pattern calibration the measuring tubes were placed below the each channel where the spray swath reached. Then collect the samples and plot the graph to show the pattern of spray across the swath width. View of spray distribution patternator test and cone angle measurement is shown in figure 2.

## Measurement of nozzle cone angle

The nozzle cone angle was measured by using the nozzle performance test rig. The pressure was set as per the requirement i.e. 300 kPa. Trial on set pressure was recorded in three replications. The observed tests results are recorded. For this purpose following methodology was used:

For measurement of nozzle cone angle, the test was carried at a place protected from draughts. The nozzle was mounted on the test rig and connected to a supply of clean water to measure the pressure. The pressure gauge of 700 kPa was selected which is in the range of specified Indian Standard.

The spray was started at a controlled pressure of 300 kPa within a fluctuation of  $\pm$  10 percent. The arm on the protector was adjusted in the test rig so as to coincide with the clearly visible straight boundary lines of the nozzle spray pattern. The spray angle was observed on the protector and rounded off in whole degrees.

# Test for components

### Test for hose and hose connection

Following methodology is used for test for hose and hose connection as per IS 10134:1994: The inlet of the hose connected to a hydraulic pump through hose connection. The other end of the hose connected to the appropriate cutoff device.

The cut-off device kept closed that, no discharge allowed.

A minimum hydrostatic pressure of 1.52 MPa using water as liquid, developed in the hose assembly and pressure was retained for 1 min.

Leakage, crack or breakage during the test was observed.

#### Test for strap and its assembly

Following methodology is used for test for strap and its assembly as per IS 10134:1994:

Tank filled with water to its specified capacity.

The sprayer without discharge line hung from solid support by its strap simulating its carriage on the shoulder of an operator.

Raised the tank vertically to a height of 300mm and allowed to drop freely and hang by the strap.

Repeated the above operation for 24 times and observed the breakage in straps, brackets etc. test setup for strap and its assembly is shown in figure 3.

# Test for operating lever, handle and piston rod

Following methodology is used for test for operating lever, handle and piston rod as per IS 10134:1994: Discharge outlet of the spray closed, that is, no discharge allowed from the sprayer and handle operated to develop the pressure in the sprayer until a pressure of minimum two and a half times the normal working pressure is developed (Incase pressure will not develop use external source of pressure). Observed the crack or break in handle, operating lever and piston rod during test.

#### Field test

### **Speed of operator**

For calculating travelling speed two poles 15m apart was placed approximately in middle of the test run. On the opposite side also two poles were placed in similar position, 15m apart so that four poles forms corners of rectangle, parallel on long side of the plot. The speed was calculated from the time required for operator to travel the distance (15 m) between two poles. Average of such reading was taken to calculate the speed of operator. The forward speed of operation was calculated by observing the distance travelled and time taken and calculated by following formula (Mehta *et al.*, 2005).

$$\mathbf{S} = \frac{\mathbf{L}}{\mathbf{T}}_{(4)}$$

Where, S = speed of operation, (m/s) L = distance travelled, m t = time taken.

### Theoretical field capacity

For calculating the theoretical filed capacity, working width of spray nozzle and travelling speed has been taken in to consideration. It is always greater than the actual field capacity. Theoretical field capacity is calculated by using following formula (Mehta *et al.*, 2005).

$$\mathbf{T}.\,\mathbf{F}.\,\mathbf{C}=\frac{\mathbf{S}\times\mathbf{W}}{\mathbf{10}}_{(5)}$$

Where,

T.F.C. = theoretical field capacity, (ha/h)

W = theoretical width of Spray nozzle, (m) S = speed of operation, (km/h)

# Effective field capacity

For calculating effective field capacity, the time consumed for actual work and lost for other activities such as turning and filling the tank of spray.

Effective field capacity was calculated by following formula (Mehta, *et al.*, 2005).

$$\mathbf{E}.\,\mathbf{F}.\,\mathbf{C} = \frac{\mathbf{A}}{\mathbf{T}_{\mathbf{P}}+\mathbf{T}_{\mathbf{1}}}_{(6)}$$

Where, E.F.C. = effective field capacity (ha/h) A = area (ha) Tp= productive time (h) T<sub>1</sub>= non-productive time, (h)

## **Field efficiency**

Field efficiency will be calculated by taking ratio of effective field capacity to theoretical field capacity. It is always expressed in percentage. It was calculated by following formula (Mehta *et al.*, 2005).

### E.F.C.

Field efficiency (%) =  $\mathbf{T.F.C.} \times 100$  (7)

Where, E.F.C. = effective field capacity (ha/h) T.F.C. = theoretical field capacity (ha/h)

The field test was carried out in following steps:

The Spray tank was filled up with liquid. The tank was mounted at the back. The solar system is switch on and the liquid was sprayed using the pressure of the pump (Fig. 4 and 5).

The effective performance of the developed solar, battery and hand operated knapsack sprayer was determined by practical trials in the field. The field was made in an open field measuring of 31m by 15m. The operator walked within a space of 0.7m/s through the test field. The discharge volume in litre per minute was recorded.

The procedure was replicated four times and the mean value was determined.

Above same procedure was followed by Hand operated lever and recorded all above parameters.

Comparative study of spraying operation by Developed SPV cum hand operated hybrid knapsack sprayer and hand operated knapsack sprayer was carried out in laboratory and field.

# Calibration of sprayer

Sprayer was calibrated as below

Area of Test plot = Length  $\times$  Width (8)

Application Rate = 
$$\frac{\text{Volume rate } (\frac{\text{lit}}{h})}{\text{Area rate of sprayer } (\frac{ha}{h})}$$

lit/ha (9)

# **Results and Discussion**

# Performance evaluation of SPV module

# V-I characteristics study

The performance evaluation of the SPV module was evaluated considering V-I characteristics, power output and its conversion efficiency. From figure 6 clear that maximum solar intensity was at 12:30 pm (682.36 W/m<sup>2</sup>) and minimum at 5:00 pm (101.35 W/m<sup>2</sup>).

Maximum current and voltage of SPV module obtained at solar intensity 658.10  $W/m^2$  and ambient temp of 32.9° C is 0.61 A and 18.43 V respectively.

## Effects of ambient temperature and SPV module temperature, solar intensity on power output

According to study of SPV parameters over different atmospheric condition at maximum and minimum ambient temperature 40.1°C and 24.2°C at 13:30 pm and 9:00 am respectively, Maximum and minimum module temperature was 48.2°C and 33.39°C at 14:30 pm and 17:00 pm respectively.

Figure 7 gives the variation in solar intensity, ambient temperature and module temperature with respect to time. From figure, it has been observed that as solar intensity increases, increase in ambient temperature was found which resulted in increase in module temperature. The maximum solar intensity was found to be  $(682.36 \text{ W/m}^2)$  with corresponding ambient and module temperature of about  $36.6^{\circ}$ C and  $45.33^{\circ}$ C at 12.30 pm, respectively.

Figure 8 gives the variation in power output, ambient temperature and module temperature with respect to time. It was observed that as ambient temperature increases, module temperature was also increased which resulted an increase in power output due to thermal losses in system. The maximum ambient temperature was found to be  $40.1^{\circ}$ C with corresponding module temperature of about 48.2 <sup>0</sup>C which cause decrease in power output of about 9.56 Watt at 13: 30 pm. The maximum power output was found to be 11.24 Watt at 11.30 am with corresponding ambient and module temperature of about 32.9 and 44.2 °C, respectively.

Maximum and minimum solar intensity 682.36 W/m<sup>2</sup> and 101.35 W/m<sup>2</sup> recorded at temperature of 36.6°C and 28.1°C respectively. It was observed that increases in ambient temperature resulted in increase in solar intensity and vice versa. Figure 9 shows

variation in solar intensity and ambient temperature with respect to time.

## Effects of solar intensity on power output and efficiency of SPV Module

According to observations recorded maximum and minimum power output 11.24 W and 2.18 W was obtained at solar intensity 658.10w/m<sup>2</sup> and 101.35 W/m<sup>2</sup> respectively. It was observed that increase in solar intensity resulted increase in power output of SPV module and vice versa. Figure 10 shows variation in power output of SPV module against the solar intensity.

# Variation in power output of SPV module with respect to solar intensity

The maximum and minimum efficiency of SPV Module was 12% and 8% at solar intensity of 433.93 W/m<sup>2</sup> and 620.73 W/m<sup>2</sup>. It was resulted that Efficiency of SPV module increases as increase in ambient temperature and solar intensity and decreases as increase in panel temp. Increases beyond limit maximum efficiency of module is obtained at standard temperature 25°C and intensity of solar radiation 1000 W/m<sup>2</sup>. Figure 11 shows variation in efficiency of SPV module with respect to solar intensity.

# Laboratory test of pump and nozzles

As per Indian standard 10134:1994 the discharge of one minute from the pump at the interval of one hour for total period of 48 hours was collected in measuring jar. As per average of observations we recorded free flow of diaphragm and piston pump was 2833 ml and 587 ml respectively, There was very small variation in discharge seen from start to end of the test was 0.11% and 4.16%, respectively as shown in figure 12 Variations occurs during endurance test was 0.11% and 4.16% respectively.



Fig1: View of pump discharge measurement



Fig3: Test setup for strap and its assembly



Fig2: View of spray distribution patternator test & cone angle measurement



Fig4: Field Test of sprayer on Bitter gourd crop



# Fig.5 Field Test of sprayer on Okra crop



Int.J.Curr.Microbiol.App.Sci (2018) 7(3): 2932-2945

Fig6.V-I Characteristic of SPV Module.

Fig 7.Variation in solar intensity, ambient Temperature and module temperature with respect to time



Fig 8.Variation in power output, ambient temperature and module temperature with Respect to time.

Fig9. Variation in solar intensity and ambient temperature with respect to time.

#### Int.J.Curr.Microbiol.App.Sci (2018) 7(3): 2932-2945



Fig.10 Variation in power output of SPV module against solar intensity Curve

Fig.11 Variation in efficiency of SPV Module against solar intensity Curve.



Fig.12 Variation in discharge Rate of piston pump and diaphragm pump with respect to time during pump test.



## Table.1 Comparative points between SPV, battery cum hand operated knapsack sprayer and Hand lever operated knapsack sprayer

S.N.	Parameters	SPV, battery cum hand operated knapsack sprayer	Hand lever operated knapsack sprayer
01	Time for Spray(h/ha)	12.26	21.50
02	Swath width (m)	0.51	0.46
03	Speed of operation (km/h)	1.80	1.18
04	Theoretical field capacity (ha/h)	0.092	0.054
05	Actual Field Capacity (ha/h)	0.082	0.044
06	Field Efficiency (%)	89.42	80.39
07	Solution required (lit/ha)	498	512
08	Cost of Sprayer (Rs.)	4500	1250

**Table.2** Comparison between different points in spraying of okra and bitter guard using hollow cone nozzle and twin nozzle by SPV, battery cum hand operated knapsack sprayer

S.N.	Parameters	Okra	Crop	Bitter guard Crop	
		Hollow	Twin	Hollow cone	Twin nozzle
		cone nozzle	nozzle	nozzle	
1	Time for Spray (h/ha)	12.19	10.15	18.32	15.66
2	Swath width (m)	0.51	0.61	0.51	0.61
3	Speed of operation (km/h)	1.83	1.83	1.48	1.48
4	Theoretical field capacity (ha/h)	0.093	0.111	0.075	0.090
5	Actual Field Capacity (ha/h)	0.080	0.094	0.059	0.072
6	Field efficiency (%)	86.02	84.68	78.66	80.00
7	Solution required (lit/ha)	498	520	823	815

# Table.3Observations of parameters of SPV module in different atmospheric condition

S.N.	Time, h	Ambient temp., °C	I, W/m2	Sw, m/s		SPV Pane	Power, W	η,%	
					Current, A	Voltage, V	Module temp., °C		
1	09:00	24.2	145.56	1.11	0.14	16.79	39.02	2.35	0.10
2	09:30	25.7	205.56	0.88	0.2	16.93	40.2	3.39	0.11
3	10:00	27.1	306.69	0.92	0.33	17.54	41.2	5.79	0.12
4	10:30	29.4	433.93	1.60	0.45	17.95	43.2	8.08	0.12
5	11:00	30.0	561.47	1.60	0.54	18.34	45.2	9.90	0.11
6	11:30	32.9	658.10	1.10	0.61	18.43	48.2	11.24	0.11
7	12:00	34.4	675.07	2.30	0.61	18.38	44.24	11.21	0.11
8	12:30	36.6	682.36	1.00	0.6	18.45	45.33	11.07	0.10
9	13:00	39.7	671.53	0.80	0.55	18.32	45.61	10.08	0.10
10	13:30	40.1	665.04	0.20	0.53	18.04	43.89	9.56	0.09
11	14:00	37.6	620.73	0.40	0.49	16.49	44.26	8.08	0.08
12	14:30	37.0	588.80	1.20	0.46	17.62	46.09	8.11	0.09
13	15:00	35.2	523.45	1.20	0.43	17.59	45.76	7.56	0.09
14	15:30	33.3	431.06	1.10	0.33	17.36	39.21	5.73	0.09
15	16:00	32.0	289.43	0.90	0.26	17.11	35.11	4.45	0.10
16	16:30	30.8	171.41	0.60	0.18	16.96	34.41	3.05	0.11
17	17:00	28.1	101.35	1.10	0.11	16.18	33.59	1.78	0.11
Avg.			454.80	1.06	0.40	17.56		7.14	0.10

#### Int.J.Curr.Microbiol.App.Sci (2018) 7(3): 2932-2945

S.	Length	Time	Speed	Width of	T.F.C	E.F.C.	Field efficiency	Avg. field
<b>N.</b>	(m)	(Sec)	(Km/hr.)	spraying(m)	(ha/hr.)	(ha/hr.)	(%)	efficiency (%)
1	15	29	1.86	0.50	0.093	0.080	86.11	
2	15	31	1.74	0.52	0.091	0.082	90.06	89.42
3	15	30	1.80	0.51	0.092	0.085	92.10	

Table.4 Observation for field efficiency of SPV, battery cum hand operated knapsack sprayer

# **Table.5** Observation for field efficiency of hand operated knapsack sprayer

S.	Length	Time	Speed	Width of	T.F.C	E.F.C.	Field	Avg. field
<b>N.</b>	(m)	(Sec)	(Km/hr.)	spraying(m)	(ha/hr.)	(ha/hr.)	efficiency (%)	efficiency (%)
1	15	44	1.23	0.46	0.056	0.045	79.20	
2	15	48	1.13	0.48	0.054	0.043	80.37	80.39
3	15	46	1.17	0.45	0.053	0.043	81.59	

# Table.6 Test by hollow cone nozzle and twin nozzle (working pressure: 300kpa)

Size of Test Plot $31 \times 15 \text{ m}^2$		Crop – Okra					Age of crop - 15 Days				
	Insecticides – Trizophos + Delta methylene (for White fly)										
Replication	Disc volum	harge e, lit (a)	Area of plot, m <sup>2</sup>	Time	e, s (b)	Discharge rate, lit/s (a/b)		Area rate $(m^2/s)$		Application rate, lit/ha	
	$\mathbf{V}_1$	<b>V</b> <sub>2</sub>		$T_1$	T <sub>2</sub>	Q <sub>1</sub>	Q <sub>2</sub>	A <sub>1</sub>	A <sub>2</sub>	Hollow cone nozzle	Twin nozzle
1	23.50	24.20		2088	1692	0.0113	0.0143	0.223	0.0275	505.38	520.43
2	22.90	24.35	465	2052	1721	0.0112	0,0141	0.227	0.0270	492.47	523.66
3	23.00	23.90		1980	1685	0.0116	0.0142	0.235	0.0276	494.62	513.98
Avg.	23.13	24.15		2040	1699.	0.0114	0.0142	0.228	0.0274	497.49	519.36

# Table.7 Test by hollow cone nozzle and twin nozzle

Size of Test Plot $31 \times 15 \text{ m}^2$			Crop – Bitter guard					Age of crop – 30days			
	Fungicides – Trizophos + Delta methylene + $\lambda$ cycothine (for fruit borer)										
Replication	Discharge volume, lit (a)		Area of plot,	Time	Time, s (b) Discharge rate, lit/s (a/b)		Area rate Appl $(m^2/s)$		Applicat lit/	ion rate, ha	
	$Q_1$	Q <sub>2</sub>	m <sup>2</sup>	$T_1$	T <sub>2</sub>	<b>Q</b> <sub>1</sub>	Q <sub>2</sub>	A <sub>1</sub>	$A_2$	Hollow cone nozzle	Twin nozzle
1	38.50	38.00		2940	2540	0.0131	0.0150	0.158	0.183	827.96	817.20
2	38.20	37.50	465	3120	2674	0.0122	0,0140	0.149	0.174	821.51	806.45
3	38.00	38.20		3140	2650	0.0121	0.0144	0.148	0.175	817.20	821.51
Avg.	38.23	37.90		3067	2621	0.0125	0.0144	0.152	0.177	822.22	815.05

Sr. No.	Components	Specifications	Materials
01	Solar photovoltaic module		Silicon Cell
	No of modules	1	
	Dimension	Rectangular $48.5 \times 32$	
	No of solar cells	cm2	
	Short circuit current (Isc)	36	
	Open circuit voltage	1.14 A	
	Maximum power	22.08 V	
	Weight	20 Watt	
02	Charge control unit Capacity	5A	
03	Battery		Lead Acid
	Туре	Sealed Lead Acid Battery	
	Voltage	12V8Ah	
	Capacity		
04	Pump	Diaphragm pump &	
	Type of pump	piston pump	
	Discharge	lit/min	
	Pressure	80 PSI	
05	Hose pipe		
	Length	130cm	
	Diameter	10mm	Rubber
	Pressure bearing capacity	300 kpa	
06	Cut-off device Type	Trigger	Plastic
07	Spray lance		
	Туре	Straight type	~
	Length	550mm - 900 mm	Stainless steel
	Diameter	6mm	DI di
08	Type of nozzle	Hollow cone nozzle	Plastic
		I win nozzle	
09	Frame	1.4	NC11 / 1
10	weight	1.0Kg	Nind steel
10	TallK Consoity	161;+	Dlactic
	Leight	10 III 400mm	Plastic
	Width	300mm	
	Weight (empty tank)	4 65kg	
11	Strop	4.03Kg	
11	Length	800mm	Plastic coated
	Thickness	20mm	fabric revin etc
	Width	40mm	
07	Pressure gauge Range	700 kpa	
08	Weight of sprayer without liquid	6.45kg	
<u> </u>	Weight of sprayer with liquid	22 45kg	
	weight of sprayer with figure	22. TJNS	

Table.8 Specification of SPV, battery cum hand operated knapsack sprayer

The discharge was recorded for 6h interval at 300 kPa as per standard. Average discharge obtained 1380 ml/min from hollow cone nozzle and 1455 ml/min from twin nozzle. Variation in discharge was 0.73% and 2.1% respectively. The average spray angle of hollow cone nozzle and twin nozzle were 74.65° and 91.91°, respectively and variation in spray angle were 1.49% and 1.66%, respectively. There is no leakage or breakdown is observed in the pump and nozzles during Test.

### Spray distribution patternator test

As per Indian Standard 10134:1994patternator test was carried over patternator test rig of 16 channel and measured discharge of one minute in the 16 channels. It is found that in hollow cone nozzle discharge is more in center and decreases from center to right and left. In twin nozzle, the overlap of spray angle occurred in center so discharge obtained in center is more than right and left side of the channel. The variation in discharge by hollow cone nozzle is represented in figure 13.

The performance and evaluation trial of Sprayer has been carried out as per testing procedure mentioned given in Indian Standard. The width of spraying affects effective field capacity of sprayer.

The average observed width was 0.51 m at operation speed of 1.82 km/h. It was observed that the working on these speeds was convenient for field operations without any obstacle. The theoretical and actual field capacity of the sprayer for insecticides application in the field was found to be 0.093 ha/h and 0.082 ha/h. The field capacity and field efficiency of the sprayer depends upon size of plot, swath width, speed and skill of operator. The field efficiency of the Sprayer was found to be 88.93 %. The average application rate of the Solar Charge, Battery cum Hand Operated Knapsack Sprayer was 502.15 lit/ha.

This research work was undertaken for development of SPV, battery cum hand

operated knapsack sprayer for field crop spraying. Following conclusions are made from the present research study.

Maximum short circuit current  $(I_{sc})$  power (W) developed by the solar cells is found at 11:30 am.

Current and power produced by solar cells depends upon solar intensity.

The relation between the  $I_{sc}$  and  $V_{sc}$  represents that the  $V_{sc}$  always approximately remains constant and  $I_{sc}$  vary according to increase in ambient temperature and it is maximum at noon.

The V-I characteristic of the solar PV module changes as the solar intensity increases and Isc also increases as the solar intensity increases.

In Laboratory during discharge test there is little variation in discharge occurs. Average discharge obtained from the diaphragm pump and piston pump was 2832 and 587ml/min.

In Endurance test of diaphragm pump, piston pump and nozzles no leakage or breakage occurs in the components.

In test of spray pattern, the spray of nozzle was nearly uniform and spray angle for hollow cone nozzle and twin nozzle were 74.65<sup>°</sup> and 91.91<sup>°</sup> respectively.

In test of components of sprayer such as operating lever, handle, hose and hose connection, strap and its assembly there is no breakage occurs in components.

The field trial data represented that time require to spray 1 ha field by SPV, battery cum hand operated knapsack sprayer is 1.75times less than time required to spray by Hand lever operated knapsack sprayer, feels less fatigue to operator. Field capacity of SPV, battery cum hand operated knapsack sprayer and Hand operated knapsack sprayer were obtained as 0.082ha/h and0.044 ha/h, respectively, that means SPV, battery cum hand operated knapsack sprayer has2times greater field capacity than Hand operated knapsack sprayer (Table 1–8).

Speed of operation of SPV, battery cum hand operated knapsack sprayer and Hand operated knapsack sprayer were observed as 1.80km/h and 1.18km/h respectively, that means SPV, battery cum hand operated knapsack sprayer has operating velocity 1.52 times as compared to Hand operated knapsack sprayer because hand operated sprayer requires more manual power due which speed of spraying was reduced.

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